



#### Performance

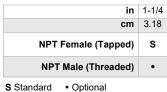
Flow Rate	30 gpm <sup>1</sup>
Max Vacuum	28 in Hg (0.9 bar) <sup>2</sup>
Max Lift	20 ft (6.1 m) <sup>2</sup>
Max Pressure	2 psi (0.1bar) <sup>2</sup>
Max Head	4 ft (1.2 m) <sup>2</sup>
Max Service Temp	140°F (60°C)

<sup>1</sup> transferring water from/to atmospheric pressure <sup>2</sup> with wetted umbrella valves; on sugarbushes with tight lines

#### **Specifications / Options**

Pump Body & Ports <sup>1</sup>	Natural (Pigment-free) Delrin / White <sup>2</sup>
Housing & Support Leg	Epoxy-coated steel (resists corrosion)
Valves <sup>1</sup>	Umbrella <sup>2</sup>
Diaphragm <sup>1</sup>	Santoprene <sup>2</sup>
Clevis, diaphragm button and screw <sup>1</sup>	Natural Delrin (White) <sup>2</sup> and Stainless Steel <sup>2</sup>
Manifolds <sup>1</sup>	NSF-Potable Water approved PVC pipe <sup>3</sup>
Motor Enclosure	Enclosure provides protection against ingress of dust and water spray from all directions
Motor Ambient Temp	Ambient Temp: 14°F ~ 104°F (-10°C ~ 40°C)
<sup>1</sup> in contact with fluid <sup>2</sup> FE <sup>3</sup> NSF-61 compliant	A-approved material

#### **Available Ports**



930 Waterman Avenue East Providence, RI 02914 (401) 438-1110 • fax (401) 438-2713 toll-free (888) 438-1110 • www.thebosworthco.com

### For maple sap vacuum production on up to 1800 taps

- Up to 28 in Hg vacuum with wet pump valves
  - Ory valves: 20 in Hg
- Use on up to 1800 taps
- No releaser required
  - Creates vacuum and transfers fluid
  - Liquid will not damage pump
  - On the construction of the construction of
- · Wetted components made of NSFcompliant (or better) materials
- Quiet-running 120 VAC 72 rpm motor
  - ♦ Features water-resistant motor enclosure
- · Connecting rod bearings require no lubrication
- Pump diaphragms easily accessible by removing pump bodies from housing
- Wired with on/off switch and 6' power cord
- · Available with optional "split" inlet manifold to accommodate connections to 2 mainlines

#### **Valve Options**



Excellent vacuum service. Best for transfer of liquids free of any materials. Made from FDA-approved silicone.

#### Available 120 VAC Motors & Performance

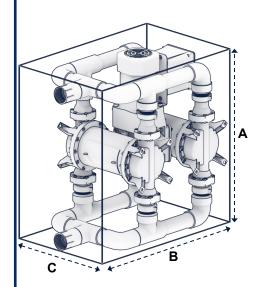
Pump Capacity <sup>3</sup> (gpm)	Motor Speed <sup>3</sup> (Name- plate RPM)	Full Load Torque (in-lbs.)	Input HP	Full Load Amps	Max Vacuum (in of Hg)		Max Head (ft)
30.0	72	200	1/4	3.0	28	2	4

<sup>3</sup> at 0 lift, 0 head

- Check valve recommended for lifts above 12 ft.
- <sup>5</sup> Motor Enclosure Rating: P3: Protection against dust and from water spray in all directions



Shown with optional "split" inlet manifold to accommodate connections to two mainlines.



	in	cm
А	19	48.3
В	19-1/2	49.5
С	12-1/8	30.8
Manifold Mounting Strap Hole	3/8	1.0
Weight	46.0 lb	20.8 kg

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SP-G4-0501N-110623

# G4-0501N Guzzler<sup>®</sup> QUAD Pump

#### **Product Model Number Nomenclature Guide**

## Guzzler<sup>®</sup> 120 VAC Quad Diaphragm Electric Pump G4-0501N Recommended options for use in maple sap collection

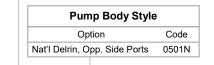
### Example: G4-0501N-078-98-7171-DP

- Guzzler Electric Pump
- Model style #0501N: Natural Delrin Body, Opposite Side Ports
- Silicone Umbrella Valves
- Santoprene (FDA-approved material) Diaphragm
- Steel Crank Arm & Connecting Rod; Natural Delrin Clevis & Button
- Inlet: 1-1/4" Tapped (Female)
- Outlet: 1-1/4" Tapped (Female)
- 120 VAC / 72 RPM / 200T Motor; with double-output gearhead; waterresistant motor enclosure

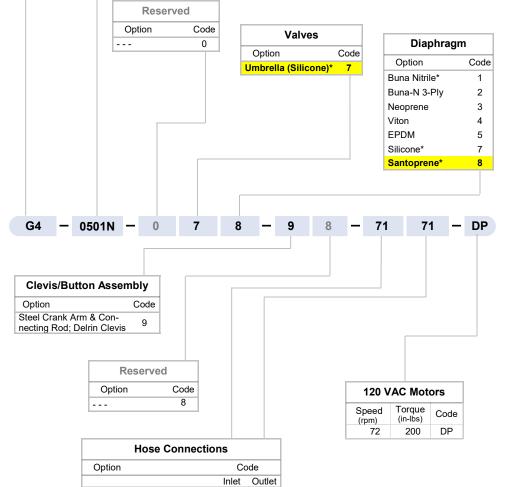


Also available with "split" inlet manifold, accommodating two separate pump inlets. (Inlet Option Code 7A.) 
 Option
 Code

 Double Diaphragm
 G4







71

7A

72

71

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72

These elastomers are made from FDA-approved material.

1-1/4" NPT Tapped (Female)

1-1/4" NPT Tapped (Female),

split inlet manifold 1-1/4" NPT Threaded (Male)

